



- > High- pressure Boiler
- > Oil casing and tubing pipes
- > Coated and insulated pipes

- > Seamless steel pipes
- > Special purpose pipes



Φ400mm Plug Mill Line

NO	Variety	Size	Typical Steel Grade or Code	Standard	Note
1	Casing and Coupling Stock	Φ269.9 – 406.4	J55, K55, N80, L80-1, C90, R95, P110, BT110T, Q125	API Spec 5CT	Length R1, R2, R3
2	Line Pipe	Φ273 – 426	B, X42, X46, X52, X56, X60, X65	API 5L	Length ≥6M
3	HP Boiler Pipe	Φ273 – 426	20G, 15CrMoG, 12Cr1MoVG	GB5310	Length ≥6M
4	LP and MP Boiler Pipe	Φ273 – 426	20	GB 3087	Length ≥6M
5	Seamless Steel Pipe for Structure Use	Φ273 – 426	15-45, Q345	GB/T 8162	Length ≥6M
6	Seamless Steel Pipe for Fluid Conveying	Φ273 – 426	20, Q345	GB/T 8163	Length ≥6M
7	Seamless Steel Pipe for Hydraulic Pillar	Φ273 – 426	30MnNbRe, 27SiMn	GB/T 17396	Length ≥6M
8	Seamless Steel Pipe for Gas Bottles	Φ273 – 426	30CrMo, 35CrMo, 37Mn, 34Mn2V, 34CrMo4	GB 18248	Length ≥6M
9	Seamless Steel Pipe for High Temperature	Φ273 – 426	A106B	ASME A106	Length ≥6M
10	Seamless Steel Pipe for Pressure (Unalloyed, Room Temperature Property)	Φ273 – 426	P195TR2 (1.0108), P235TR2 (1.0255), P265TR2 (1.0259)	EN10216-1	Length ≥6M
11	Seamless Steel Pipe for Pressure (Unalloyed and Alloyed, High-Temperature Property))	Φ273 – 426	P235GH (1.0345), P265GH (1.0425)	EN10216-2	Length ≥6M

OCTG Threading Lines

1	Casing	Φ114.3 – 406.4	J55, K55, N80, L80-1, C90, R95, P110, BT110T, Q1255	API Spec 5CT API Spec 5B	Length R1, R2, R3, Thread Type: STC, LC, BTC
2	Tubing	Φ60.3 – 114.3	J55, N80, L80, C90, P110	J55, N80, L80, C90, P110	EU for Pipe Ending, Could be Produced

180mm MPM Mill Line

NO	Variety	Size	Typical Steel Grade or Code	Standard	Note
1	Petroleum Casing	Φ114.3–Φ244.5	J55 K55 N80 L80-1 C90 R95 P110 BT110T BT110H Q125	API Spec 5CT	Length R1, R2, R3
2	Petroleum Tubing	Φ88.9–Φ114.3	J55 N80 L80-1 C90 P110	API Spec 5CT	Length R1, R2, R3
3	Line Pipe	Φ89–Φ245	B X42 X46 X52 X56 X60 X65	API 5L	Length ≥6M
4	Petroleum and natural gas industries- Steel pipe for pipeline transportation systems	Φ89–Φ245	L320A	GB/T 9711	Length ≥6M
5	HP Boiler Pipe	Φ89–Φ245	20G 15CrMoG 12Cr1MoVG T11 T12 P11 P12	GB5310 ASTM A335 ASTM A213	Length ≥6M
6	LP and MP Boiler Pipe	Φ89–Φ245	20	GB 3087	Length ≥6M
7	Seamless steel pipe for structure use	Φ89–Φ245	15–45 Q345	GB/T 8162	Length ≥6M
8	Seamless steel pipe for fluid conveying	Φ89–Φ245	20 Q345	GB/T 8162	Length ≥6M
9	Seamless steel pipe for hydraulic pillar	Φ89–Φ245	45 30MnNbRe 27SiMn	GB/T 1739	Length ≥6M
10	Vessel	Φ89–Φ245	30CrMo 35CrMo 37Mn 34Mn2V 34CrMo4	GB 18248	Length ≥6M
11	Seamless Tubes for Cardan Shaft of Semi-trailer	Φ89–Φ245	LZ20Mn2 LZ27Mn2	YB/T 4203	Length ≥6M
12	Seamless Tubes for HP Fertilizer Conveying	Φ89–Φ245	20 16Mn 12CrMo 15CrMo	GB 6479	Length ≥6M
13	Cracking Tubes	Φ89–Φ245	20 12CrMo 15CrMo 1Cr5Mo	GB 9948	Length ≥6M
14	Seamless steel pipe for low temperature piping	Φ89–Φ245	16MnDG 10MnDG 09DG 09Mn2VDG	GB/T 18984	Length ≥6M
15	C and Mn Steel Tubes for Ship	Φ89–Φ245	410	GB/T 5312	Length ≥6M
16	Carbon Steel Tube for High Temperature	Φ89–Φ245	A106B	ASME A106	Length ≥6M
17	Seamless steel pipe for pressure (unalloyed room temperature property)	Φ89–Φ245	P195TR2 (1.0108) P235TR2 (1.0258)	EN10216-1	Length ≥6M
18	Seamless steel pipe for pressure (unalloyed high temperature property)	Φ89–Φ245	P235GH (1.0345) P265GH (1.0425)	EN10216-2	Length ≥6M

Φ 159 mm PQF mill line

NO	Variety	Size	Typical Steel Grade or Code	Standard	Note
1	Petroleum Casing	Φ114.3~168.3	J55 K55 N80 L80-1 C90 R95 P110 T110 Q125	API Spec 5CT	Length=R1, R2, R3 Thread Type STC, LC, BTC
2	Coupling Stock for Petroleum Casing	Φ127~153.7	J55 K55 N80 L80-1 C90 R95 P110 T110 Q125	API Spec 5CT, API Spec 5B	Length=R1, R2, R3 Thread Type STC, LC, BTC
3	Petroleum Tubing	Φ48.26~114.3	J55 N80 L80-1 C90 P110	API Spec 5CT	Length=R1, R2, R3
4	Coupling Stock Petroleum Tubing	Φ63.5~141.3	J55 N80 L80-1 C90 P110 Q125	API Spec 5CT, API Spec 5B	Length=R1, R2, R3
5	Drill Pipe	Φ48.3~168.3	E75 X95 G105 S135	API Spec 5D	Length ≥6M
6	Line Pipe	Φ48.3~168.3	A B X42~X65	API Spec 5L	Length ≥6M
7	HP Boiler Pipe	Φ38~168	20G 12Cr1MoVG 15CrMoG T11 T12 T22 P91	GB 5310 ASTM A213	Length ≥6M
8	LP and MP Boiler Pipe	Φ38~168	20	GB 3087	Length ≥6M
9	Seamless steel pipe for structure use	Φ38~168	10~45 Q345	GB/T 8162	Length ≥6M
10	Seamless steel pipe for fluid conveying	Φ38~168	20 Q345	GB/T 8163	Length ≥6M
11	Seamless Tubes for Ship	Φ114.3~168.3	J55 K55 N80 L80-1 C90 R95 P110 T110 Q125	API Spec 5CT	Length=R1, R2, R3 Thread Type STC, LC, BTC
12	Cracking Tube	Φ127~153.7	J55 K55 N80 L80-1 C90 R95 P110 T110 Q125	API Spec 5CT, API Spec 5B	Length=R1, R2, R3 Thread Type STC, LC, BTC
13	Seamless steel pipe for hydraulic pillar	Φ48.26~114.3	J55 N80 L80-1 C90 P110	API Spec 5CT	Length=R1, R2, R3
14	Vessel	Φ63.5~141.3	30CrMo 35CrMo 37Mn 34Mn2V 34CrMo4	API Spec 5CT, API Spec 5B	Length=R1, R2, R3
15	Seamless Tubes for Cardan Shaft of Semi-trailer	Φ48.3~168.3	LZ20Mn2 LZ27Mn2	API Spec 5D	Length ≥6M
16	Seamless Tubes for HP Fertilizer Conveying	Φ48.3~168.3	20 16Mn 12CrMo 15CrMo	API Spec 5L	Length ≥6M
17	Seamless steel pipe for low temperature piping	Φ38~168	16MnDG 10MnDG 09DG 09Mn2VDG	GB 5310 ASTM A213	Length ≥6M
18	Seamless steel pipe for high temperature	Φ38~168	A106B	GB 3087	Length ≥6M
19	Seamless steel pipe for pressure (ultra-low temperature property)	Φ38~168	P195TR2 (1.0108) P235TR2 (1.0254)	GB/T 8162	Length ≥6M
20	Seamless steel pipe for pressure (alloyed and high temperature property)	Φ38~168	P235GH (1.0345) P265GH (1.0425)	GB/T 8163	Length ≥6M

Φ460mm PQF mill line

NO	Variety	Size	Typical Steel Grade or Code	Standard	Note
1	Petroleum Casing	Φ244.5~406.4	J55 K55 N80 L80-1 C90 R95 P110 BT110T Q125	API Spec 5CT, API Spec 5B	Length=R1, R2, R3 Thread Type STC, LC, BTC
2	Coupling Stock for Petroleum Casing	Φ244.5~406.4	J55 K55 N80 L80-1 C90 R95 P110 BT110T Q125	API Spec 5CT, API Spec 5BB	Length=R1, R2, R3 Thread Type STC, LC, BTC
3	Line Pipe	Φ245~457	A B X60~X65	API Spec 5L	Length=R1, R2, R3 Thread Type STC, LC, BTC
4	HP Boiler Pipe	Φ245~457	20G 12Cr1MoVG 15CrMoG 1Cr5Mo 10Cr9Mo1VNb P12 P22 P91 P92	GB 5310 ASTM A335	Length=R1, R2, R3
5	Vesse	Φ245~457	30CrMo 35CrMo 37Mn	GB 18248	Length ≥6M
6	Seamless steel pipe for structure use	Φ245~457	20 45 Q345 16Mn 27SiMn 12CrMoV	GB/T 8162	Length ≥6M
7	Seamless Tubes for HP Fertilizer Conveying	Φ245~457	20 16Mn 12CrMo 15CrMo 1Cr5Mo	GB 6479	Length ≥6M
8	Seamless steel pipe for fluid conveying	Φ245~457	20 45	GB/T 8163	Length ≥6M
9	Seamless Tubes for Ship	Φ245~457	360 410 460	GB/T 5312	Length ≥6M
10	Seamless steel pipe for hydraulic pillar	Φ245~457	45 27SiMn 30MnNbRe	GB/T 17396	Length ≥6M
11	Cracking Tube	Φ245~457	20 12CrMo 15CrMo 1Cr5Mo	GB 9948	Length ≥6M
12	Seamless Tubes for Cardan Shaft of Semi-trailer	Φ245~457	LZ20Mn2 LZ27Mn2	YB/T 4203	Length ≥6M
13	Seamless steel pipe for low temperature piping	Φ245~457	16MnDG 10MnDG 09DG 09Mn2VDG	GB/T 18984	Length ≥6M
14	Seamless steel pipe for high temperature	Φ245~457	A106B	ASME A106	Length ≥6M
15	Seamless steel pipe for pressure (Unalloyed room-temperature property)	Φ245~457	P195TR2 (1.0108) P235TR2 (1.0254)	EN10216-1	Length ≥6M
16	Seamless steel pipe for pressure (Unalloyed and alloyed high temperature property)	Φ245~457	P235GH (1.0345) P265GH (1.0425)	EN10216-2	Length ≥6M
17	LP and MP Boiler Pipe	Φ245~457	20	GB 3087	Length ≥6M
18	Petroleum and natural gas industries—Steel pipe for pipeline transportation systems	Φ245~457	L320A	GB/T 9711	Length ≥6M

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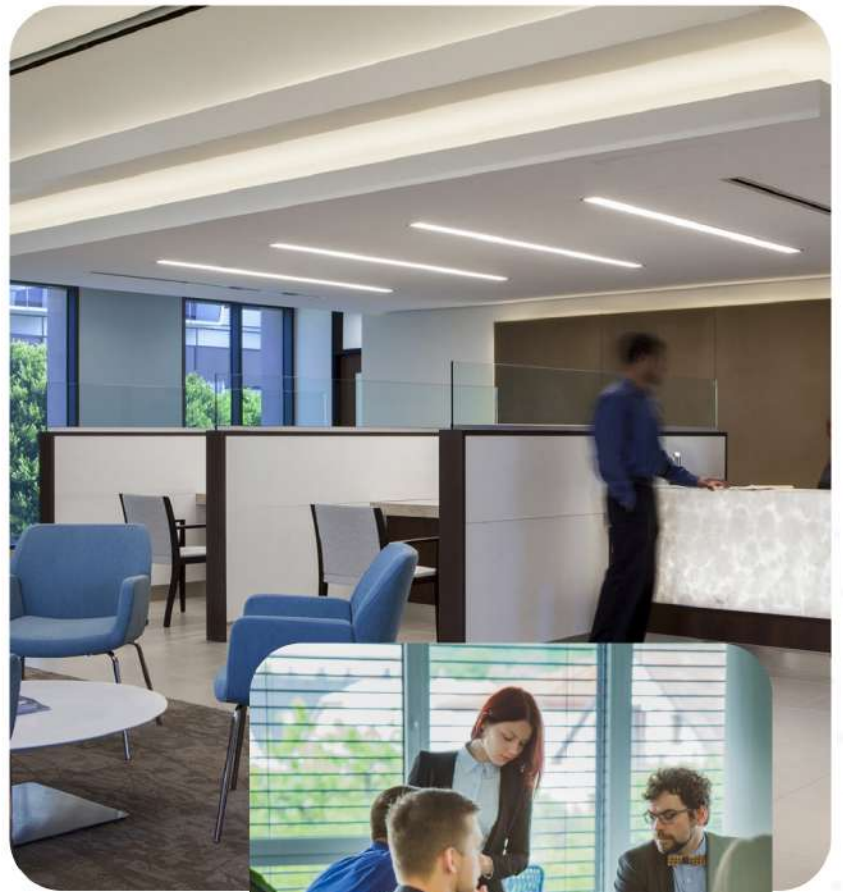
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